|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| SECTION 1 | | | Issued By: | |
|  |  |  |  |  |
|  | Date: |  |  | Permit Expires: |
|  |  |  |  |  |
|  | Building: |  |  | Work Date: |
|  |  |  |  |  |
|  | Dept.: |  |  | Floor: |

|  |
| --- |
| Work to be Done: |
|  |
| Type of Work: [ ] Cutting [ ] Welding [ ] Retrofit [ ] New |
| Work Performed By: [ ] In House People [ ] Outside Contractor(s) |
| Cutter/Welder Name: |

|  |  |  |
| --- | --- | --- |
| Is work to be done on ammonia refrigeration piping or equipment? [ ] Yes [ ] No | | |
| Is fire watch required? [ ] Yes [ ] No If yes, | Name of Fire Watch: |  |
| Is there overhead work? [ ] Yes [ ] No | | |
| Relocation of combustible materials? [ ] Yes [ ] No | | |
| Protective covering used? [ ] Yes [ ] No | | |
| Is there equipment to convey sparks? [ ] Yes [ ] No | | |
| Type of fire extinguisher required. [ ] A [ ] B [ ] C [ ] ABC | | |
| Was training required? [ ] Yes [ ] No | | |
| If so what type of training? | | |
| Describe precautions required with any combustible materials: | | |
| [ ] Floors? | | |
| [ ] Walls? | | |
| [ ] Ceilings? | | |
| [ ] Roof? | | |
| [ ] Atmosphere? | | |

See Section 2 on back

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| SECTION 2: **ATTENTION** |
| Before approving any cutting and welding permit, the fire safety Supervisor/Foreman or his appointee shall inspect the work area and confirm that precautions have been taken to prevent fire in accordance with Hot Work Procedures, OSHA's 1910.252(a), Part 1926.350--Safety And Health Regulations For Construction  Part 1926.350 and the National Fire Protection Association's standard 51B, Cutting & Welding Processes. |
| **PRECAUTIONS** |
| [ ] Sprinkler in service.  [ ] Cutting and welding equipment in good repair. |
| **WITHIN 35 FT. OF WORK AREA** |
| [ ] Floors swept clean of combustibles.  [ ] Combustible floors wet down, covered with damp sand, metal or other shields.  [ ] No combustible material or flammable liquids.  [ ] Combustible and flammable liquids protected with covers, guards or metal shields.  [ ] All wall and floors openings covered.  [ ] Covers suspended beneath work to collect sparks. |
| **WORK ON WALLS OR CEILINGS** |
| [ ] Construction noncombustible and without combustible covering.  [ ] Combustibles moved away from opposite wall. |
| **WORK ON ENCLOSED EQUIPMENT**  (Tanks, containers, piping, ducts, dust collectors, etc.) |
| [ ] Equipment cleaned of all combustibles.  [ ] Opening of ammonia refrigeration systems practices followed.  [ ] Containers properly purged of flammable liquid and vapors. |
| **FIRE WATCH** |
| [ ] To be provided during and 30 minutes after operation.  [ ] Supplied with fire extinguishers and small water hose.  [ ] Trained in use of equipment and in sounding fire alarm. |

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| SECTION 3 | | **FINAL CHECK-UP** | |  | |  |
| Work area and all adjacent areas to which sparks and heat might have spread (including floors above and below and on opposite sides of walls) were inspected 30 minutes after the work was completed and were found fire safe.  The location where the work is to be done has been examined, all necessary precautions taken and permission is granted for this work. | | | | | | |
| Site Inspection Date/Time: | |  | Issued By: | |  |  |
|  | |  |  | |  |  |
| Contractor: |  | | Fire Watcher: | |  |  |
| THIS FORM SHOULD BE KEPT ON FILE FOR 30 DAYS AFTER ALL WORK IS COMPLETED. | | | | | | |

| **Revision / Review History** | | | |
| --- | --- | --- | --- |
| **Revision** | **Date** | **Authorized By** | **Changes** |
| 1 | 9/11/2000 | Safety Director | New Program |
| 2 | 1/15/2001 | Safety Director | Annual Review |
| 3 | 1/10/2002 | Safety Director | Annual Review |
| 4 | 1/11/2003 | Safety Director | Annual Review |
| 5 | 1/15/2004 | Safety Director | Annual Review |
| 6 | 1/10/2005 | Safety Director | Annual Review |
| 7 | 6/27/2006 | Safety Director | Annual Review |
| 8 | 9/6/2007 | Safety Director | Annual Review |
| 9 | 8/23/2010 | Safety Director | Annual Review |
| 10 | 10/3/2012 | Safety Director | Annual Review |
| 11 | 11/10/2012 | Safety Director | Annual Review |
| 12 | 9/25/2013 | Safety Director | Annual Review |
| 13 | 6/30/2016 | Safety Director | Annual Review-Updated and new format |
| 13 | 6/30/2017 | Safety Director | Annual Review |
| 13 | 6/7/2019 | Safety Director | Annual Review |
|  |  |  |  |